



AMERICAS

- 1 Tlaxcala, Mexico
- 2 Mexico City, Mexico
- 3 Amarillo, Texas
- 4 Wichita Falls, Texas
- 5 Fort Smith, Arkansas
- 6 Jackson, Tennessee
-  7 Novi, Michigan, Automotive
- 8 Louisville, Kentucky
-  9 Toledo, Ohio, World Headquarters
-  10 Granville, Ohio, Science & Technology
- 11 Guelph, Ontario, Canada
- 12 Concord, North Carolina
- 13 Starr, South Carolina
- 14 Aiken, South Carolina
- 15 Brunswick, Maine
- 16 Rio Claro, Brazil (2)
- 17 Capivari, Brazil

EUROPE

- 15 Lancaster, United Kingdom
- 16 Liversedge, United Kingdom
- 17 Andover, United Kingdom
- 18 Alcala, Spain
- 19 San Vicente, Spain



EUROPE

- 20 Zele, Belgium
- 🧪 Zele, Belgium, Science & Technology
- ★ Brussels, Belgium, Regional Headquarters
- 21 Apeldoorn, Netherlands
- 🧪 Apeldoorn, Netherlands, Science & Technology
- 🧪 Chambéry, France, Science & Technology
- 22 Vendôme, France
- 23 Chambéry, France (2)
- 24 L'Ardoise, France
- 25 Besana, Italy
- 26 Vado Ligure, Italy
- 27 Gous-Kroustalny, Russia

ASIA-PACIFIC

- ★ Shanghai, PR China, Regional Headquarters
- 28 Doudian (Beijing), PR China (2)
- 29 Hangzhou, PR China
- 30 Yuhang, PR China
- 31 Changzhou, PR China
- 32 Jiading (Shanghai), PR China
- 33 Taloja, India (2)
- 34 Thimmapur, India
- 🧪 Ibaraki, Japan, Science & Technology
- 35 Ibaraki, Japan
- 36 Kimchon, Korea (2)